

SPEEDLINER 1000® AND PRIMER 450 V.O.C. CALCULATIONS

PRODUCT	V.O.C. LB./GALLON	BREAKDOWN	
Speedliner 1000®	2.38 lb.	Toluene	1.06 lb.
		Ethyl acetate	1.32 lb.
Primer 450	4.25 lb.	Toluene	2.04 lb.
		M.E.K.	2.21 lb.
Pigment (single tube)	0.123 lb.	PM acetate	0.123 lb.

TYPICAL PICK-UP TRUCK V.O.C. CALCULATION

PRODUCT	GALLONS USED	V.O.C.
Speedliner 1000®	4 gal.	9.52 lb.
Primer 450	0.225 gal.	0.956 lb.
Speedliner 1000® Pigment (single tube)	4 tubes	0.493 lb.
Total V.O.C. per truck:		10.969 lb.

V.O.C. CALCULATION: YEARLY TOTAL

PRODUCT	TOTAL GALLONS	MULTIPLIER	TOTAL YEARLY USAGE
Speedliner 1000®		2.38 lb./gal.	
Primer 450		4.25 lb./gal.	

PRODUCT	TOTAL TUBES	MULTIPLIER	TOTAL YEARLY USAGE
Pigment (in tube)		0.123 lb./tube	

CALCULATING V.O.C. IN TONS

Total V.O.C. yearly usage divided by 2,000 = V.O.C. in Tons